

TF-80SC, TF-81SC (AF40/6) 6 Speed FWD (Electronic Control)

(Peugeot, Citroen, Ford, Volvo, Mazda, Opel, Vauxhall, Saab, Cadillac, Fiat, Renault & Alfa)

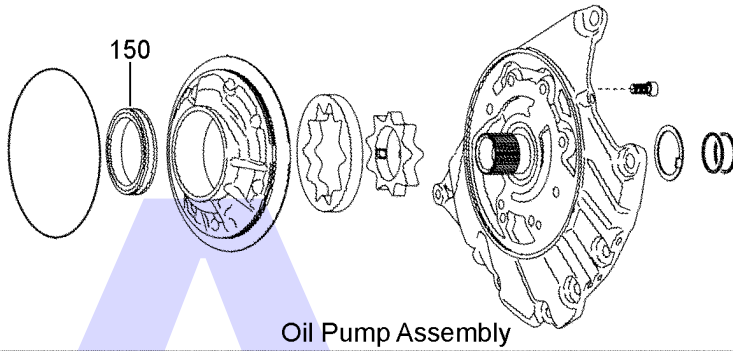


AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE

A



B



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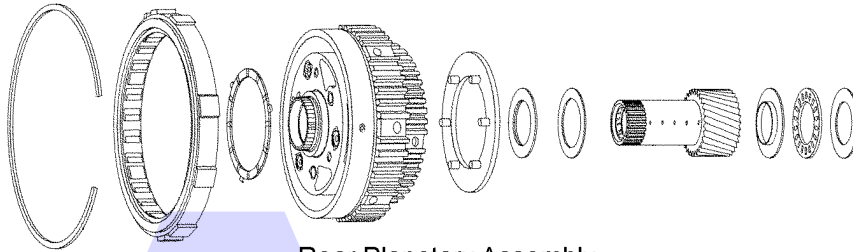


AUTOMATIC CHOICE



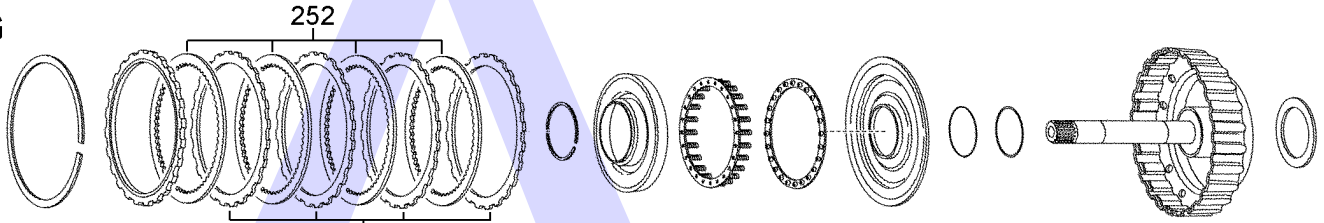
THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE

F



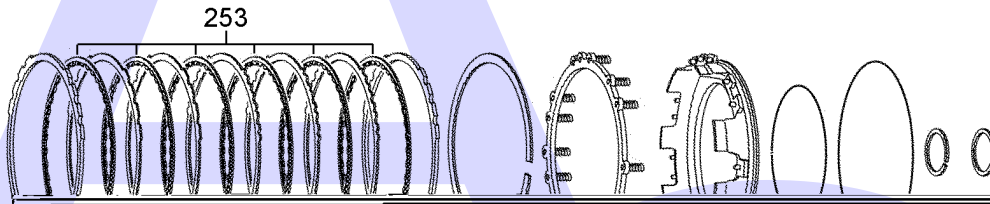
Rear Planetary Assembly

G



'C2' Clutch Assembly

H



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ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
KITS				
Kit	Overhaul Kit TF80-SC (Transtec) Volvo, Saab, Lancia, Fiat Peugeot, Vauxhall, Opel	05-ON	1	AF40.OHK01
Kit	Overhaul Kit (Precision) (Without Pistons) Volvo, Saab, Lancia, Fiat Peugeot,	05-ON	1	AF40.OHK51
Kit	Overhaul Kit (Precision) (With Pistons) Volvo, Saab, Lancia, Fiat Peugeot,	05-ON	1	AF40.OHK52
Kit	Overhaul Kit TF-81SC, AF21(Transtec) 2005-Ford 500 & Mercury Montego 2006-Ford Fusion, Mercury Milan & Mazda 6 with 3.0Ltr Engines 2006-Lincoln MKZ/Zephyr 2007-Mazda CX-7 & CX-9	05-ON	1	AF40.OHK02
Kit	Valve Body Gasket Set	05-ON	1	AF40.GK01
GASKETS				
NI	Valve Body Cover	05-ON	1	AF40.GAS01
RUBBER COMPONENTS				
124D	'O' Ring Kit, 'C1' Clutch.....	05-ON	1	AF40.ORK01
METAL CLAD SEALS				
150A	Pump to Converter.....	05-ON	1	AF40.MCS01
152J	Drive Shaft Right Hand (Vauxhall, Opel, Saab)	05-ON	1	AF40.MCS04
153J	Drive Shaft Left Hand (Vauxhall, Opel, Saab)	05-ON	1	AF40.MCS03
MOULDED PISTONS				
SEALING RINGS				
FRICTION PLATES				
Kit	Friction Plate (Alto) AF40-6.....	05-ON	1	AF40.FRK51
250B	'C3' Clutch (Reverse, 3rd & 5th) (Alto) (166mm OD x 1.70mm x 54T) ..	05-ON	4	AF40.FRP53
251D	'C1' Clutch (1st, 2nd, 3rd, 4th) (Alto) (157mm OD x 1.70mm x 54T) ..	05-ON	7	AF40.FRP51
252G	'C2' Clutch (4th, 5th, 6th) (Alto) (160mm OD x 1.70mm x 55T) ..	05-ON	4	AF40.FRP52
253H	'B2' Brake (1st, Reverse) (Alto) (185mm OD x 1.70mm x 60T) ..	05-ON	7	AF40.FRP54

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
STEEL PLATES				
Kit	Steel Plate AF40-6.....	05-ON	1	AF40.STK01
300B	'C3' Clutch (Reverse, 3rd & 5th) (141mm ID x 2.31mm x 36T)....	05-ON	4	AF40.STP03
301D	'C1' Clutch (1st, 2nd, 3rd, 4th) (141mm ID x 1.80mm x 40T)....	05-ON	7	AF40.STP01
302G	'C2' Clutch (4th, 5th, 6th) (143mm ID x 1.80mm x 36T)....	05-ON	4	AF40.STP02
303H	'B2' Brake (1st, Reverse) (173mm ID x 1.70mm x 14T)....	05-ON	7	AF40.STP04
PRESSURE PLATES				
SPRINGS & CIRCLIPS				
FILTERS				
450J	Pick-Up Filter	05-ON	1	AF40.FIL01
BANDS				
500B	'B1' Brake Band (New Aftermarket)	05-ON	1	AF40.BAN01
BUSHINGS				
THRUST WASHERS & BEARINGS				
653C	Thrust Race, 'C1' Clutch (0.85mm Late Style) This race fits the late style clutch that has a smooth face without castellations. When updating from old style castellated drums this thrust race must also be replaced	05-ON	1	AF40.THW01
ELECTRICAL COMPONENTS				



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ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
VALVE BODY PARTS				
750J	Valve Body Assy (Vauxhall/Opel, Modified).....	05-ON	1	AF40.VB01
750J	Valve Body Assy (New OEM) ...	05-ON	1	AF40.VB02
Kit	C1/K1 Clutch Control Valve (Requires Tool AF40.VA02 & Fixture AG4.VA05) (Sonnax® Click here for Info) ...	05-ON	1	AF40.VA01
Kit	Tool Kit for AF40.VA01	05-ON	1	AF40.VA02
Kit	C2 Clutch Control Valve (Requires Tool AF40.VA04 & Fixture AG4.VA05) (Sonnax® Click here for Info) ...	05-ON	1	AF40.VA03
Kit	Tool Kit for AF40.VA03 & VA05.	05-ON	1	AF40.VA04
Kit	C3 Clutch Control Valve (Requires Tool AF40.VA04 & Fixture AG4.VA05) (Sonnax® Click here for Info) ...	05-ON	1	AF40.VA05
Kit	B1 Control Valve (Requires Tool AF40.VA07 & Fixture AG4.VA05) (Sonnax® Click here for Info) ...	05-ON	1	AF40.VA06
Kit	Tool Kit for AF40.VA06	05-ON	1	AF40.VA07
Kit	Main Pressure Regulator & Boost Assy (Requires Tool AF40.VA09 & Fixture AG4.VA05) (Sonnax® Click here for Info) ...	05-ON	1	AF40.VA08
Kit	Tool Kit for AF40.VA08	05-ON	1	AF40.VA09
Kit	Lock Up Clutch Control Valve (Requires Tool AF40.VA11 & Fixture AG4.VA05 & Tool AF40.VA17) (Sonnax® Click here for Info) ...	05-ON	1	AF40.VA10
Kit	Tool Kit for AF40.VA10	05-ON	1	AF40.VA11
NI	Adaptor Plate for Fixture AG4.VA05 (Use for Installing AF40.VA10)..	05-ON	AR	AF40.VA17
Kit	Second Regulator Valve (Requires Tool AF40.VA14 & Fixture AG4.VA05) (Sonnax® Click here for Info) ...	05-ON	1	AF40.VA13
Kit	Tool Kit for AF40.VA13	05-ON	1	AF40.VA14
Kit	Solenoid Modulator Valve (Requires Tool AF40.VA16 & Fixture AG4.VA05) (Sonnax® Click here for Info) ...	05-ON	1	AF40.VA15
Kit	Tool Kit for AF40.VA15	05-ON	1	AF40.VA16
Kit	9mm Valve Body End Plug Kit (5 Plugs & 7 'O' Rings) (Sonnax® Click here for Info) ...	05-ON	AR	AF40.PLU01
Kit	11mm Valve Body End Plug Kit (5 Plugs & 7 'O' Rings) (Sonnax® Click here for Info) ...	05-ON	AR	AF40.PLU02
NI	Clutch, Band & Line Accumulator Piston (Sonnax® Click here for Info) ...	05-N	5	AF40.VA12
NI	Universal Valve Body Fixture (Sonnax® Click here for Info) ...	05-ON	AR	AG4-VA05
HARD PARTS				
SPECIAL ITEMS				
812D	'C1' Clutch Drum (Modified).....	05-ON	1	AF40.DRU02
TOOLS & MANUALS				
NI	Test Plate for Hydraulic Test Tool TOOL.139.	05-ON		AF40.TOOL01

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
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